SAFETY DATA SHEET

according to UN-GHS (rev. 7)

Blasocut 2000 Uni MD

Section 1. Identif	ication
Product identifier	: Blasocut 2000 Uni MD
Article No.	: 00870-22
Relevant identified uses of	the substance or mixture and uses advised against
Identified uses	
Metal working fluids Industrial use only.	
Uses advised against	
Consumer use.	
Manufacturer	: BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com
Supplier's details	: Blaser Swisslube Solutions Private Limited 1001, 10th Floor, Time Tower, Main MG Road, Sector 28 IN-Gurgaon, Pin-122 002 Tel:+91 (0) 124-4994000 E-Mail: india@blaser.com
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: 000 800 100 7479 (24h/7d)
Section 2. Hazard	d identification
Classification of the substance or mixture	: SKIN CORROSION/IRRITATION - Category 3 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	: H316 - Causes mild skin irritation. H319 - Causes serious eye irritation.



: P280 - Wear eye or face protection. P264 + P265 - Wash hands thoroughly after handling. Do not touch eyes.





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Section 2. Hazard identification

Response	: P332 + P317 - If skin irritation occurs: Get medical help. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P317 - If eye irritation persists: Get medical help.
Storage	: Not applicable.
Disposal	: Not applicable.
Other hazards which do not	: None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	Identifiers
Tall oil	≥10 - ≤15	CAS: 8002-26-4 EC: 232-304-6
Sulfonic acids, petroleum, sodium salts	≤10	CAS: 68608-26-4 EC: 271-781-5
1-phenoxypropan-2-ol	≤3	CAS: 770-35-4 EC: 212-222-7
Castor oil, ethoxylated, dioleate	≤2.5	CAS: 110531-96-9
benzotriazole	<2.5	CAS: 95-14-7 EC: 202-394-1
potassium hydroxide	≤2	CAS: 1310-58-3 EC: 215-181-3
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	≤1	CAS: 68334-05-4 EC: 500-204-4
pyridine-2-thiol 1-oxide, sodium salt	≤0.1	CAS: 3811-73-2 EC: 223-296-5
2-n-butyl-benzo[d]isothiazol-3-one	<0.1	CAS: 4299-07-4

Additional information :

Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.



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Section 4. First aid measures

Inhalation	: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention if adverse health effects persist or are severe. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed			
Potential acute health effects			
Eye contact	1	Causes serious eye irritation.	
Inhalation	1	No known significant effects or critical hazards.	
Skin contact	1	Causes mild skin irritation.	
Ingestion	1	No known significant effects or critical hazards.	
Over-exposure signs/symptoms			
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	1	No specific data.	
Skin contact	:	Adverse symptoms may include the following: irritation redness	
Ingestion	:	No specific data.	
Indication of immediate medical attention and special treatment needed, if necessary			
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	1	No specific treatment.	
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.	

See toxicological information (Section 11)



Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides carbonyl halides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
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Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.



Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: -70 to 40°C (-94 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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	carefully resealed and kept upright to prevent leakage. Do not sto containers. Use appropriate containment to avoid environmental See Section 10 for incompatible materials before handling or use.
Section 8. Exposure	e controls/personal protection
Control parameters Occupational exposure limits None.	
Biological exposure indices No exposure indices known.	

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.			
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Individual protection measured	ures	<u>5</u>			
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.			
Skin protection	Skin protection				
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm			



Section 8. Exposure controls/personal protection

	(minimum) .
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance		
Physical state	:	Liquid.
Color	:	Green.
Odor	:	Agreeable.
Odor threshold	:	Not available.
рН	:	8.5 to 9.2 [Conc. (% w/w): 5%]
Melting point/freezing point	:	Not available.
Pour point	:	-42°C (-43.6°F)
Boiling point or initial boiling point and boiling range	:	Not available.
Flash point	:	Open cup: 155°C (311°F)
Flammability	:	Not available.
Lower and upper explosion limit/flammability limit	:	Not available.
Vapor pressure	:	Not available.
Relative vapor density	1	Not available.
Relative density	1	Not available.
Density	1	0.968 g/cm³ [20°C (68°F)]
Solubility in water	:	Not available.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	1	Not available.
Decomposition temperature	1	Not available.
Viscosity	:	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): 56 mm²/s (56 cSt)
Particle characteristics		
Median particle size	1	Not applicable.
Section 10. Stability and reactivity		
Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Shelf life: 24 months.

Possibility of hazardous	: Under normal conditions of storage and use, hazardous reactions will not occur.
reactions	

Date of issue/Date of revision



Section 10. Stability and reactivity

products	
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Incompatible materials	: No specific data.
Conditions to avoid	: No specific data.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Tall oil	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Sulfonic acids, petroleum, sodium salts	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5 g/kg	-
1-phenoxypropan-2-ol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Castor oil, ethoxylated,	LD50 Dermal	Rat	>2000 mg/kg	-
dioleate				
	LD50 Oral	Rat	>2000 mg/kg	-
benzotriazole	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	500 mg/kg	-
potassium hydroxide	LD50 Oral	Rat	333 to 338 mg/	-
			kg	
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
pyridine-2-thiol 1-oxide, sodium salt	LD50 Dermal	Rabbit	1800 mg/kg	-
	LD50 Oral	Rat - Female	1208 mg/kg	-
2-n-butyl-benzo[d]isothiazol- 3-one	LD50 Dermal	Rat	>2000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
potassium hydroxide	Eyes - Moderate irritant	Rabbit	-	24 hours 1	-
	Skin - Severe irritant	Guinea pig	-	mg 24 hours 50 mg	-
	Skin - Severe irritant	Human	-	24 hours 50	-
	Skin - Severe irritant	Rabbit	-	mg 24 hours 50 mg	-

Conclusion/Summary

Skin

: pH value - Used for classification

Eyes : pH value - Used for classification

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity



Section 11. Toxicological information

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name		Route of exposure	Target organs
pyridine-2-thiol 1-oxide, sodium salt	Category 1	-	nervous system

Aspiration hazard

Not available.

Information on the likely	: Not available.

routes of exposure

: Causes serious eye irritation.
: No known significant effects or critical hazards.
: Causes mild skin irritation.
: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure							
Potential immediate effects	:	Not available.					
Potential delayed effects	:	Not available.					
<u>Long term exposure</u>							
Potential immediate effects	:	Not available.					
Potential delayed effects	1	Not available.					
Potential chronic health eff	ect	<u>s</u>					
Not available.							
General	:	No known significant effects or critical ha	zards.				
Carcinogenicity	:	No known significant effects or critical ha	zards.				
Mutagenicity	:	No known significant effects or critical ha	zards.				
Date of issue/Date of revision		: 5. Nov. 2024 Date of previous issue :	18. Oct. 2024	Version	:1.04	8/11	IN



Section 11. Toxicological information

Reproductive toxicity

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasocut 2000 Uni MD	>5000	>5000	N/A	N/A	N/A
Tall oil	2500	2500	N/A	N/A	N/A
1-phenoxypropan-2-ol	2830	2500	N/A	N/A	N/A
Castor oil, ethoxylated, dioleate	2500	2500	N/A	N/A	N/A
benzotriazole	500	2500	N/A	N/A	N/A
potassium hydroxide	500	N/A	N/A	N/A	N/A
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	2500	2500	N/A	N/A	N/A
pyridine-2-thiol 1-oxide, sodium salt	500	790	N/A	N/A	0.5
2-n-butyl-benzo[d]isothiazol-3-one	N/A	2500	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1-phenoxypropan-2-ol	EC50 >100 mg/l	Algae	96 hours
	EC50 220 to 460 mg/l	Fish	96 hours
	LC50 370 mg/l	Daphnia	48 hours
benzotriazole	LC50 180 mg/l	Fish	96 hours
	Acute EC50 15.8 mg/l	Daphnia - Daphnia galeata	48 hours
	Chronic NOEC 1 mg/l	Daphnia - Daphnia galeata	21 days
pyridine-2-thiol 1-oxide, sodium salt	EC50 0.0012 mg/l	Algae	72 hours
	EC50 0.0088 mg/l	Daphnia	48 hours
2-n-butyl-benzo[d]isothiazol- 3-one	Acute EC50 0.45 mg/l	Algae	72 hours
	Acute EC50 0.093 mg/l	Daphnia	48 hours
	Acute LC50 0.15 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	OECD 301B	12.7 % - 28 days		-	-
Product/ingredient name	Aquatic half-life		Photolysi	S	Biodegradability
benzotriazole Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	-		-		Not readily Not readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Tall oil 1-phenoxypropan-2-ol benzotriazole Fatty acids, C18-unsatd., dimers, 2-ethylhexyl esters	3.2 to 6.8 1.41 1.44 18.36		High Low Low High

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Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply
	with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities
	with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling
	emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

15.1 International regulations

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Other regulations

Chemical Safety : No Chemical Safety Assessment has been carried out. Assessment

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Date of issue/Date of revision
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Section 16. Other information

<u>History</u>	
Date of printing	: 5. Nov. 2024
Date of issue/Date of revision	: 5. Nov. 2024
Date of previous issue	: 18. Oct. 2024
Version	: 1.04
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor EC50 = Half maximal effective concentration GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LC50 = Median lethal concentration LD50 = Median lethal dose LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 3	Expert judgment
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

Other EU regulations :

REACH:

Herewith, we confirm that all our products fulfill all the requirements of REACH regulation. All of the raw materials used in our products are either REACH registered or exempt from registration.

ROHS:

BLASER Swisslube products are fully compliant with Annex II of DIRECTIVE 2015/863/EU (RoHS 3) and do not contain the following substances above their respective limitations:

Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), Diisobutyl phthalate (DIBP), chromium Cr⁶+-compounds, Heavy metals (Lead or it's compounds, cadmium or it's compounds, mercury or it's compounds).

SVHC:

Herewith we confirm that, with the exceptions of Additive A38 (art.-no. 29182-02), our cutting and grinding fluids do not contain any Substances of Very High Concern (SVHC) above the regulatory cut-off limit of 0.1%.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.